



## TF1011

### POLYURETHANE BUSH KIT – FRONT RADIUS ARM TO CHASSIS

#### FITTING INSTRUCTIONS

##### Kit Contents:

- 2 x bushes
- 2 x centre sleeves
- 4 x thrust washers
- 2 x sachets of bush lubricant

##### Procedure:

1. Remove old bushes from the radius arm, clean arm once removed so as not to damage the bush during installation.
2. Before installing the bush in to the arm, note that the ends of each bush are a different diameter. The larger diameter end faces the outside of the vehicle.
3. Install new PU bushes in to the arm using soapy water as a lubricant if needed, this will dry off over time - **do not use the lubricant provided, this is purely to aid centre sleeve installation as this will cause the bush to rotate within the arm itself.**
4. Smear lubricant from the sachet on the centre sleeve and push all the way through the bush so the end of the sleeve is flush at each end of the bush.
5. Prior to attaching the arms to the vehicle, ensure the relevant mountings on the vehicle are clean, same applies to the retaining bolts and nuts.
6. Place a thrust washer on each end of the bush, you can use a dab of lubricant to hold them in place. You'll notice there's a recess in the end of the bush at the larger diameter end for the washer to locate in to. These thrust washers are located withing the chassis mounting on both sides and protect the bushes from wear.
7. Fit the arm to vehicle, you can smear the bolt and threads with a small amount of anti-seize compound if required, torque to factory settings before repeating for the other arm.



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