



## TF289: TERRAFIRMA HEAVY DUTY FRONT ANTI-ROLL BAR 25.4mm (BUSHES REQUIRED) DEFENDER 90 / 110 / 130 FITTING INSTRUCTIONS

Terrafirma heavy duty anti-roll bars are a direct replacement if the vehicle is already fitted with a standard anti-roll bar.

Disconnect the original anti-roll bar at the link ends and remove the links from the anti-roll bar.

Remove the bolts from the saddle brackets where the anti-roll bar attaches to the chassis and remove the anti-roll bar and bushes.

Terrafirma HD anti-roll bars use larger diameter bar and require the correct bushes – see below.

Fit the new anti-roll bar as a reversal of the removal procedure ensuring the split in the bush is facing forwards, tighten the saddle brackets and swing the anti-roll bar into position.

Locate and tighten the links to the ends of the anti-roll bar at the axle.

Finally check all fixings are secure before road testing.

If the vehicle was not fitted with an anti-roll bar from new then a fitting kit TFARBKF (front) or TFARBKR (rear) will be required which include fitting instructions.



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TF289