



## TF493: TERRAFIRMA BAJA RAID ROCKSLIDERS

## **DISCOVERY 2**

## **FITTING INSTRUCTIONS**

NOTE: images below show the fitment of TF809 rocksliders to a Discovery 2 - process is identical

- 1. Put the car into gear or park and apply the hand brake.
- 2. Remove the original plastic sill trims, use a trim clip tool or a pair of long nose pliers.





3. Remove the 10mm nut from the centre of the lower section at the rear of the front wing; the plastic trim should now be free to be removed. Trim off the excess thread from front wing mounting bolt.



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4. Lift the Rockslider up into place with a bottle jack or similar, adjust the position to get correct fitment and to avoid fouling on the front tyre.









5. When you are happy with the positioning of the Rockslider mark and drill the holes, the round holes need to be drilled to 13mm (5 holes inner, nearest side to chassis, 4 holes on the outside) to allow the crush tubes to be inserted.

The oval slotted holes need to be drilled to 8.5mm (4 holes inner, nearest side to chassis, 5 holes on the outside).



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6. When fitting the bolts make sure the crush tubes are used to avoid squashing your standard sills, From the outside the tube should be slid over the bolt and then both inserted into the hole you have just drilled.



7. When fitting the crush tubes from the inner, nearest the chassis side the bolt need to come through the hole from the outside and then the tube slid into the hole and over the bolt.



8. Tighten all bolts and repeat the procedure on the other side.



NOTE\* The rear most hole in the Rockslider is not used.

NOTE\* Depending on the condition of the sills on your car the crush tubes may need cutting down.

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