

**TF551: TERRAFIRMA REPLACEMENT SILENCER PIPE****DEFENDER 90 – 1994-1997 – 300TDI****FITTING INSTRUCTIONS**

1. Put the car into gear or park and apply the hand brake.
2. Ensure the exhaust system is cold.
3. Spray some WD-40 or a similar penetrating fluid on the nuts of the clamps and leave to soak.
4. Loosen and remove the nuts on the clamps and on the U bolts.
5. Remove the exhaust from the rubber mounting hangers.
6. Slide apart at the sliding exhaust joint.
7. Remove the centre section of exhaust.
8. Before fitting the new centre section inspect the rubber mount hangers and replace if worn, put a dab of rubber grease on the mounting holes and refit to the car.
9. Clean the mating surfaces of the old exhaust and apply a suitable exhaust assembly paste.
10. Apply some suitable exhaust assembly past to the mating surfaces on the new part.
11. Refit the two parts at the sliding joint.
12. Fit into the rubber mounts.
13. Line up the two sections and fit the clamp and tighten the bolts, tighten the U bolt over the sliding joint.
14. Make sure the exhaust system isn't touching any other part of the chassis or drivetrain and the start the engine. Carefully check all joints for leaks.

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TF551