

**TF561: TERRAFIRMA REPLACEMENT DE-CAT FRONT DOWN PIPE****DEFENDER 90 / 110 / 130 – 2.4 / 2.4 PUMA – 2007 ONWARDS****FITTING INSTRUCTIONS**

1. Put the car into gear or park and apply the hand brake.
2. Ensure the exhaust system is cold.
3. Spray some WD-40 or a similar penetrating fluid on the nuts of the clamps and leave to soak.
4. Loosen and remove the nuts on the clamps and on the U bolts.
5. Undo the bolts that secure the downpipe to the manifold.
6. Remove the old downpipe.
7. Clean the mating surfaces of the old exhaust and apply a suitable exhaust assembly paste.
8. Re-new any gaskets.
9. Apply some suitable exhaust assembly paste to the mating surfaces on the new part.
10. Line up the two sections and fit the clamp and tighten the bolts, tighten the U bolt over the sliding joint.
11. Make sure the exhaust system isn't touching any other part of the chassis or drivetrain and the start the engine. Carefully check all joints for leaks.

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