



1. Put the car into gear or park and apply the hand brake.
2. Ensure engine and coolant is fully cooled, remove OEM/stock hoses one at a time and replace with the equivalent shaped silicone hose as you go. Care must be taken to drain and dispose of the old coolant fluids correctly.
3. Ensure care is taken not to damage the lining of the hose when installing the hose over the pipe ends. Do not lubricate hoses in order to fit onto pipework. If fitment is tight, use only plain cool water to help facilitate fitment.



Clamps with perforated bands and/or sharp edges **MUST NOT** be used.



Genuine Samco Clamps with solid bands, and smooth-rolled edges are recommended.

4. Ensure the new silicone hose are fully engaged onto pipework. The clamp must be positioned at least 3mm down from the open end of the pipework and behind any bead or lip on the pipework. Ensure the hose clamp is fully seated on the hose with at least 3mm of hose protruding past the clamp.
5. Ensure the hoses do not rub or chaff against any part of the vehicle.
6. When re-filling with coolant, ensure that the vehicle manufacturer's instructions for re-filling coolant are followed.
7. Inspect all hoses and joints with the engine idling before the vehicle is driven.

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