

**TF875: TERRAFIRMA 2" RECEIVER HITCH****DISCOVERY 2****FITTING INSTRUCTIONS**

1. Put the car into gear or park and apply the hand brake.
2. Hold the new Terrafirma Receiver hitch up in place on the rear cross member, make sure all the holes line up and it will not foul on any other parts.
3. Loosely fit the bolts that go through the rear cross member.
4. Loosely fit the bolts that secure the two side arms to the chassis rails.
5. Loosely fit the bolts that connect the two side arms to the main receiver hitch.
6. Check that everything lines up correctly and the receiver hitch sits level and square.
7. When you are happy fully tighten all bolts.



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